

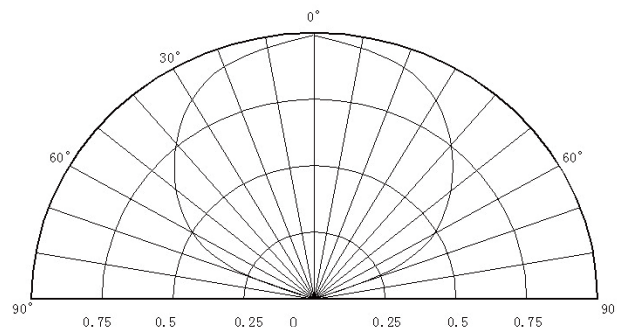
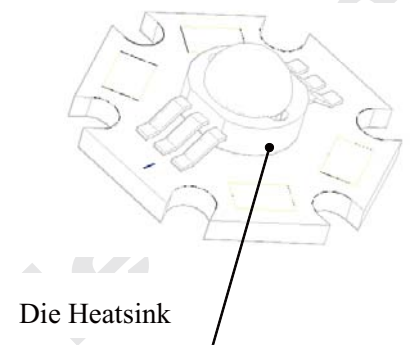
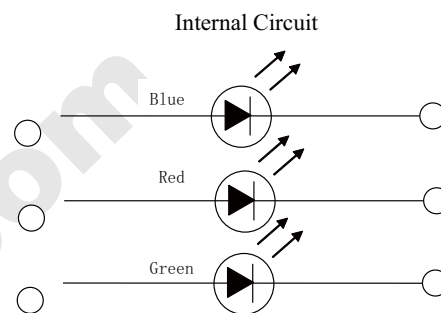
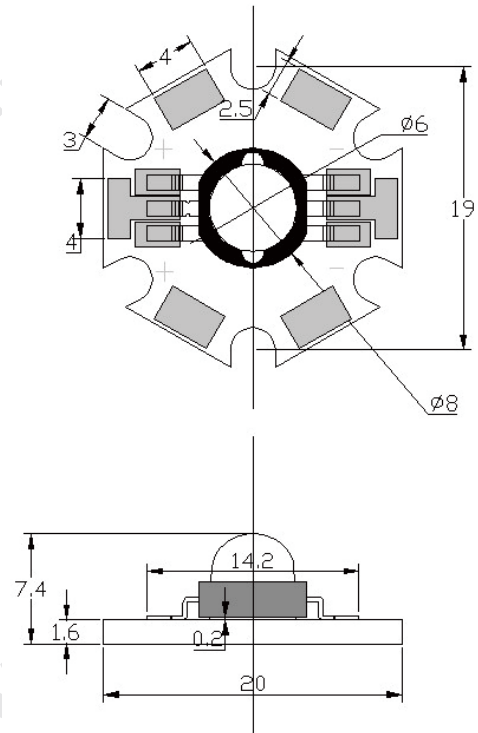
## HIGH POWER LED EMITTER Series

### Features:

- Super high flux output and high luminance
- More energy efficient than incandescent and most halogen lamps
- Available in Green, Blue, Red, Amber, Orange Cold White and Warm White,
- Designed for high current operation
- Low voltage operation
- Low thermal resistance
- Instant on (less than 100 ns)
- Long life (up to 100K hours)
- Lead free product
- RoHS compliant

### Typical Applications:

- Reading lights
- Portable flashlight
- Up-lights and Down-lights
- General lights
- Contour lights
- Ceiling lights
- Garden lights
- Streetlights
- Mining lights
- Decoration lights
- Architectural lighting
- Beacon light



**1. Absolute Maximum Ratings**

(Ta=25°C)

Item	Symbol	Absolute Maximum Rating	Unit
Forward Current	IF	350	mA
Pulse Forward Current	IFP	700	mA
Allowable Reverse Current	IR	30	uA
Power Dissipation	PD	1.0	W
Operating Temperature	Topr	-30~+85	°C
Dice Temperature	Tstg	-40~+100	°C
Soldering Temperature	Tsod	260	°C

◇ IFP Conditions : Pulse Width ≤10msec. and Duty ≤1/10

◇ Soldering Time : ≤5 sec.

**2. Electrical/Optical Characteristics**

(Ta=25°C)

Item	Symbol	Condition	Min	Typ	Max	Unit	
Forward Voltage	VF	IF=350[mA]	2.0	---	3.6	V	
Allowable Reverse Current	IR	VR=5[V]	0	---	30	uA	
Luminous Flux	Φv	IF=350[mA]	Red	---	40	lm	
			Green	50	---		70
			Blue	10	---		18
Wave Length	λD	IF=350[mA]	Red	---	630	nm	
			Green	520	---		530
			Blue	460	---		470
Viewing Angle	2θ 1/2	IF=350[mA]		120			

\* Please refer to CIE 1931 chromaticity diagram

\* Viewing Angle Measurement allowance is ±5%

**3. Ranking**

(Ta=25°C)

Item	Symbol	Condition	BIN CODE	Min	Max	Unit
Forward Voltage	VF	IF=350[mA]	E	2.8	3.0	V
			F	3.0	3.2	
			G	3.2	3.4	
			H	3.4	3.6	
			I	3.6	3.8	
			J	3.8	4.0	
Luminous Flux	Φv	IF=350[mA]	P	60	70	lm
			Q	70	80	
			R	80	90	
			S	90	100	
			T	100	120	

◇ Forward Voltage Measurement allowance is ±3%

◇ Luminous Intensity Measurement allowance is ±10%

## RELIABILITY ITEMS AND FAILURE MEASURES

### Reliability test

Test Item	Test Conditions	Note	Failure Criteria	Number of Damaged
Resistance to Soldering Heat (Reflow Soldering)	Tsld=235±5°C, 10sec (Pre treatment 30°C, 70%, 168hrs)	2 times	No catastrophics	0/22
Thermal Shock	0°C ~~~ 100°C 15sec. 15sec	20 cycles	No catastrophics	0/50
Temperature Cycle	-40°C ~ 25°C ~ 100°C ~ 25°C 30min 5min 30min 5min	100cycles	Note 2	0/50
High Temperature Storage	Ta=100°C	1000hrs	Note 2	0/22
Temperature Humidity Storage	Ta=60°C, RH=90%	1000hrs	Note 2	0/22
Low Temperature Storage	Ta=-40°C	1000hrs	Note 2	0/22
Steady State Operating Life	Ta=25°C, IF=350mA Tested with standard circuit board. *	1000hrs	Note 2	0/22
Steady State Operating Life of High Temperature	Ta=85°C, IF=350mA Tested with standard circuit board. *	1000hrs	Note 2	0/22
Steady State Operating Life of High Humidity Heat	60°C, RH=90%, IF=350mA Tested with standard circuit board. *	500hrs	Note 2	0/22
Steady State Operating Life of Low Temperature	Ta=-30°C, IF=350mA Tested with standard circuit board. *	1000hrs	Note 2	0/22
Vibration	100~2000~100Hz Sweep 4min. 200m/s <sup>2</sup> 3directions, 4cycles	48min	Note 2	0/22
Adhesion Strength	5N, 10±1sec.	1time	No catastrophics	0/22

\*Thermal resistance of LED with iEverreed standard circuit board: Rja=8°C/W ~ 14°C/W

#### Notes:

1. Depending on the maximum derating curve.
2. Failure Criteria:

\*Electrical and light output failures:

Item	symbol	Test Conditions	Failure Criteria	
			Min	Max
Forward Voltage	VF	IF=350mA	-	Initial Level× 1.1
Luminous Flux	ΦV	IF=350mA	Initial Level× 0.7	-

\* The test is performed after the board is cooled down to the room temperature.

\* Broken or damaged package or lead:

Solderability<95% wetting

\* Dimension out of tolerance